



MISCELLANEOUS SURVEY REPORT

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SURVEY OF:		
ONE (1) 10.000KG STEVPRIS MK5 ANCHOR		
Report No.: RO 980994 F	Date: 09 April 2008	Port: Rotterdam, The Netherlands
Vessel's Name: -	Class No./VID/CID: -	
Manufacturer: Vryhof Anchors	Mfg.No.: 5103	
Purchaser: Unknown	PO No.: --	
Location: Rotterdam, The Netherlands	Rating (WP/HP/KW):	
Serial Number: 8146	Weight: 10.000kg	Test Pressure: --
Material Test Report No. or Mill Sheets Verified: Verified and accepted	Service Use: Offshore Anchor	
Drawing No. and Date Approved or for Multiple Drawing, Plan Approval Office:		ABS Markings
Drawing Package 231017	01- AUG-2007	ABS Houston RO 980994 F

THIS IS TO CERTIFY that the undersigned Surveyor to this Bureau attended for the above survey and reports as follows:

1) Description

One (1) fully fabricated offshore mooring anchor, type Stevpris MK5 10,000 kg was visually examined in finished condition; welding and workmanship were considered satisfactory.

2) Welding/NDT

- All welds were non-destructively inspected before- and after load testing by means of ultra-sonic and magnetic particle examination, in accordance with specification AWS D1.1 2006 CHP PART F, C and AWS D1.1/ ASME E-709-95 respectively and no unacceptable indications were reported.
 - All welding was carried out by qualified welders, using accepted welding procedure specifications and approved welding consumables.
- 3) A test load test was done at 2690 kN.
- 4) Shackles were found to be covered by report RO 972256
- 5) Materials were found covered by ABS reports nr: RO 968117 & RO 968301


M. B. Rashed Surveyor, American Bureau of Shipping

Surveyor, American Bureau of Shipping

(If additional space is required, use other side of this form)

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Details of Survey (continued)

Surveyor, American Bureau of Shipping

Surveyor, American Bureau of Shipping

YES NO N/A

1. Manufacture or finishing carried out according to:

a) approved plans and to section _____ of the ABS Rules for

☐ ☐ ☒

b) Manufacturer's _____ specifications.

☒ ☐ ☐

2. Testing carried out as required by Rules/Specifications and as reported herein

☒ ☐ ☐

3. Welding plans, procedures & welder qualifications have been reviewed as required by Rule/Specifications and as reported herein

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4. Nondestructive Examination was carried out as required by Rules/Specifications and as reported herein

☒ ☐ ☐

5. Calibration of testing/measuring equipment confirmed, with records maintained at facility or located ASC, Rotterdam

☒ ☐ ☐

6. Components stamped with report number and ABS markings

☒ ☐ ☐

7. **Subject to satisfactory installation, testing and trials after installation onboard the vessel.**

☒ ☐ ☐

AB 113 Distribution

Purchaser 2

ABS Office @ Destination 1

ABS Houston CDC 1

Local 1

Other _____

REVIEWED By: _____



Signature

6/6/2008

Date

Rotterdam, The Netherlands

Port